



Dart Aerospace Ltd.
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RBT400203-B
Job Sheet 191825



Part No: RBT400203-B

Job Qty: 10 pcs

Part Name: End Brg. Pt.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 3/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT400203 Rev.5 IPP Rev. A 19.01.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	NV5000 - 1	10 pcs	3/28/19	3/28/19	0.00	10.00	NV5000 - 1	PJ 19-03-12
							NV5000 - 2	
110	QC 2	10 pcs	3/28/19	3/28/19	0.00	0.00	QC 2 - 1	PJ 19-03-12
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	J.C. L.
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	



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Container No: S161549



Part: RBT400203 - B

Job No: 191825

Serial No/Batch: S161549

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 03/12/19

120	QC 8	10 pcs	3/28/19	0.00	0.00	QC 2 - 66	
						QC 2 - 64	
						QC 2 - 65	
						QC 8 - 12	
						QC 8 - 14	OK 19/03/17
						QC 8 - 17	
						QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	
						QC 8 - 33	
						QC 8 - 35	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	
130	Packaging 3-1 - Stock - B4B	10 pcs	3/28/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	EL
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	

				Packaging 3 - 35 - B4B			
				Packaging 3 - 36 - B4B			
140	QC 21 - SA	10 pcs	3/28/19	0.00	0.00	QC 21 - SA - 21	DAG 21 9-05
						QC 21 - SA - 70	MAR 20 2019
						QC 21 - SA - 53	
Part Op 100 - -Cut blank 5.625" (1 blank makes 6 parts) 1-Machine as per folio FC605 FOLIO REV: <u>AA</u> DWG REV: <u>AA</u> Descriptions: <u>5</u> 2-Debur 130 - .							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
M6061T6B0.750X00.750	6061-T6 Bar .750 X .750	.8300 ft (.083 ea)	100-NV5000 - 1	5080899			
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-NV5000 - 1	M6061T6B0.750X00.750	1	18	0			
Part Specifications							
Specifications could not be found.							

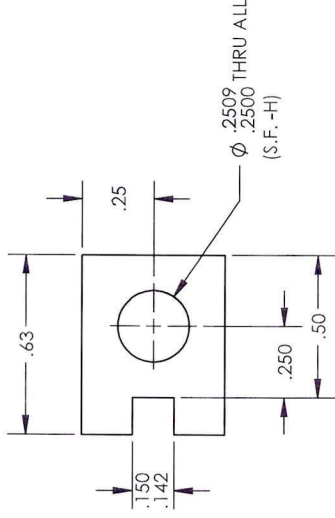
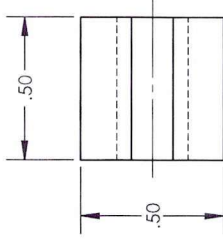
Plex 3/11/19 7:25 AM Dart.lajeunesse.marie

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WITHOUT NOTICE
WORK ORDER

NO. 191825 M.C.5
1903-11

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REV		ECR	REVISIONS		DATE	INITIAL	APPROVED
4			CHD DIM WAS .125 B. 1.26 + .005/-0.00.		2/13/2013	BIM	SE
5		14-0027	+ CHD DIMS WAS Ø.250 B. Ø.2500-.2509 WAS .126 +.005-.000 B. 1.42-1.50.		2/9/2016	DFD	SM



TRIM TAB BENDING GAUGE

TITLE		REV
DWG NO.		5
MATERIAL		6061
TREAT		UNLESS OTHERWISE SPECIFIED
FINISH		DIMENSIONS ARE IN INCHES
SPEC		XXX ± .008 FRACTIONS ± 1/8
DRAWN BY		XX ± .01 SURFACES ± 1/8
CHECKED		1. BREAK ALL SHARP EDGES
OPPS APPR		2. INTERPRET DIM AND TOL PER
QA APPR		3. INTERPRET DIM AND TOL PER
APPROVED		ASME Y14.5-2009
SCALE		USED ON MODEL
DATE		BELL 206
SHEET		4 OF 11

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					